



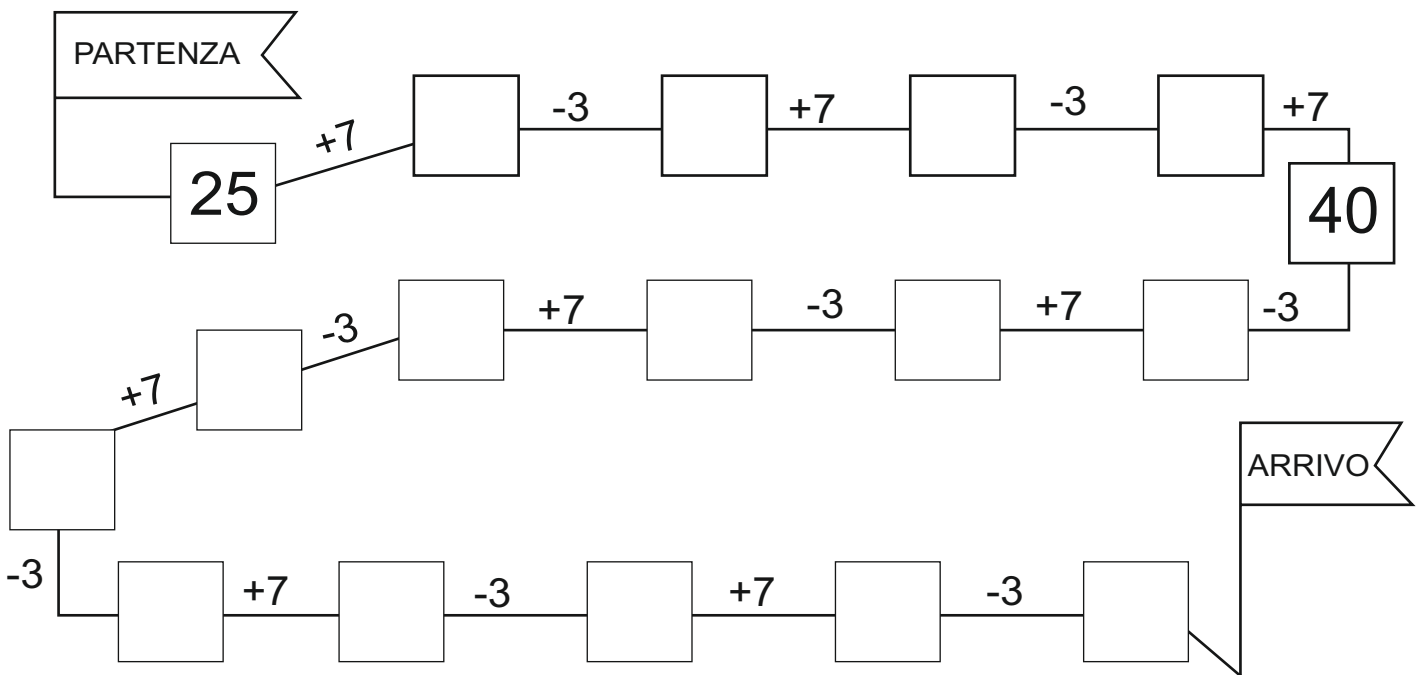
+	5	8	2	4
20				
30				
40				
50				

+	6	9	1	3
60				
70				
80				
90				

-	7	5	3	4
20				
40				
50				
60				

-	6	8	2	9
10				
20				
30				
40				

-	3	6	1	7
60				
70				
80				
90				



Calcola

$15 + 5 - 4 =$

$93 + 7 - 20 =$

$19 + 1 + 4 =$

$28 + 2 + 8 =$

$100 - 30 + 6 =$

$60 - 20 + 7 =$

$45 + 3 - 8 =$

$80 + 5 - 20 =$

$44 + 6 + 9 =$

$64 + 7 - 10 =$

$75 + 5 - 80 =$

$51 + 9 - 8 =$